# **Rotary Seals**



## OS-BG10



#### Description

- Metal and rubber OD, ribbed
- Spring loaded sealing lip

#### **Special features**

- Combines the advantages of metal and elastomer OD:
- Very firm and exact fit inside the housing due to metal-metal interference fit
- Reliable static sealing inside housing
- Compensation of different thermal expansion
- Modern sealing lip design for high dynamic sealing action

### Applications e.g.:

- Mechanical engineering
- Machine tools
- Drive systems

## Materials

### Standard material

Elastomer	NBR 70 black
Spring	Spring steel according to
	DIN EN 10270-1
Metal case	Carbon steel according to
	DIN EN 10139

#### **Special materials**

FKM	
Silicon	
ACM	
HNBR	
CR	
EPDM	
Stainless steel	1.4301
Stainless steel	1.4301
	Silicon ACM HNBR CR EPDM Stainless steel

#### **Application parameters**

for the standard materials combination		
Temperature	-40°C to +100°C	
Pressure	depressurized, max. 0.05 MPa	
Shaft speed	acc. to chart in	
	"Operating parameters	
	for rotary shaft seals"	
Media	Mineral oil based lubricants,	
	synthetic lubricants	

When synthetic lubricants are used for which there is no empirical experience, test the compatibility in the laboratory or - better even - in practical trials. The operating temperature should not exceed 80°C.

## **Design information**

#### Shaft

Tolerance	ISO h11
Hardness	min. 45 HRC
Roughness	R <sub>a</sub> = 0.2 - 0.8 μm
	R <sub>z</sub> = 1 - 5 μm
	R <sub>max</sub> ≤ 6.3 µm
Surface finish	free of orientation (lead free)

#### Housing bore

Tolerance Roughness ISO H8  $R_a = 1.6-6.3 \ \mu m$   $R_z = 10 - 20 \ \mu m$  $R_{max} \le 25 \ \mu m$ 

#### Installation

Please read our installation instructions.